



Instruction Sheet For #1053

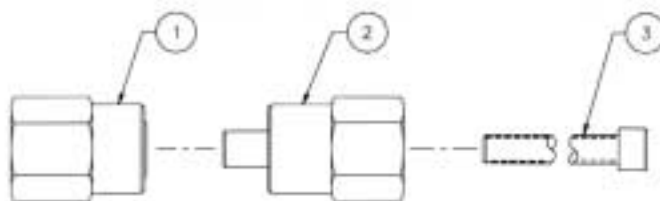


Oil Pump Seal Installer Use on Big Twin 1968-Present

Please read all instructions thoroughly before starting this job.

CAUTION! Bolt #3 will need to be seated in tool mandrel male first!

- A. Lube allen head of bolt, slip through tool body #2 threads first. Install mandrel male with screw installed in vice.
- B. Thread mandrel female #1 over #2 and torque with 1" socket to no more than 15 ft. lb.



- C. Tool is now ready for work.
 1. Refer to H.D.® Service Manual to remove old seal from oil pump body.
 2. After removal of old seal, clean seal surface area and check for burrs.
 3. Take the tool half, (#2) with the long threaded screw in it and set the hex head end in a vise, lube threads with JIMS® #2124 Press Fit Lube.
 4. Set oil pump body on tool in vise, lining up on seal hole with thread piece, seal side out.
 5. Place new seal, lubed with JIMS® #2124 Press Fit Lube, with lip facing toward the feed gears, over (#2) threaded piece down onto smooth shoulder.
 6. Take other piece of tool (#1) and thread round end of tool onto (#3) thread stud by hand until tool stops on pump body. Do not apply more than 45 in. lb. of torque.

CAUTION: Wear safety glasses. Excessive force may damage parts! See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

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