



## Instruction Sheet For Tool #2234

### ALL PRIMARY DRIVE LOCKING TOOL

USE ON ALL PRIMARIES BETWEEN FRONT PRIMARY CHAIN AND MOTOR SPROCKET



Refer to H.D.® Service Manual for specifications.

**WARNING:** Disconnect negative battery cable.

1. Refer to service manual for removal of primary cover.
  2. Wedge tool between the front motor sprocket and primary chain on the bottom side (for torquing nut to the right torque), the longest flat surface of the tool must contact the chain, the stepped portion towards the sprocket.
  3. CAUTION: Make sure primary chain is tight enough so chain will not touch the inner primary case.
  4. To remove motor sprocket nut put the locking tool on the top side of sprocket, see line 2 and 3.
- WARNING:** Do not use air or electrical impact.

CAUTION: Wear safety glasses. Excessive force may damage parts! See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

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555 Dawson Drive, Camarillo, CA 93012 • Phone 805-482-6913 • Fax 805-482-7422



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